

SECTION F

FRAME & MULLION DOORS

FRAME AND MULLION DOORS

Application & Pricing

Frame & Mullion Doors

Frame & Mullion doors can be made from all of our standard door styles.
Custom Mullion Patterns as per your specs are also available upon request.
The letter G (for Glass) will follow your door style designation as shown in the example below.

When ordering, please use the raised panel door style designation and write in the Specifications box on the order form as follows:

Example: Style 1000G Frame Only or 6 Lite Mullion

“New Frame Pricing”

All frame doors have a 1 sq. ft. minimum price and are priced by the total square foot of the door as follows:

- 1). The first 4 square feet will be priced at the regular square foot price.
- 2). The additional square feet will be priced at 50% of the regular square foot price.

Example: A Style 1000G frame size of 21” x 48” equals 7 square feet.

If the material selected is natural alder the price per square foot is \$8.75.

The first 4 square feet: $4 \times \$8.75 = \35.00

The next 3 square feet: $3 \times \$4.38 = \13.14

Total cost: $\$35.00 + \$13.14 = \$48.14$

Mullion Pricing: \$6.00 Per Lite

Calculate the cost of the frame as shown above and add \$6.00 per lite.

For True Divided lites: add \$10.00 per lite.

Also add any Mullion Pattern (MP) design charges if applicable.

Example:	Frame Cost	\$48.14
	MP 705	\$15.00
	6 Lites	\$36.00
	Total Cost	\$99.14

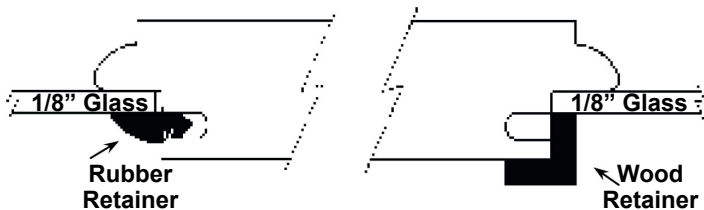
Unless otherwise specified, all arched frame doors will come standard with a glass cut relief to accept a square piece of 1/8” glass.

For 1” thick frame doors add 30% to the square foot price.

Glass Door Detail

Rubber Glass Retainer - Colors Available:

Clear - White - Fruitwood - Black .55¢ per foot



Custom Wood Retainer: \$11.00 per square foot

To Calculate Glass Size

Add 5/8” to the opening size or:

For 2-1/4” Stiles & Rails:

Subtract 3-7/8” from the width and height of your frame.

Example: Frame size of 12” x 15”

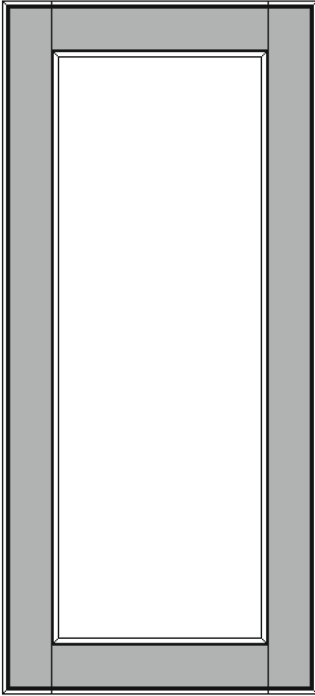
The glass size will be 8-1/8” x 11-1/8”

For 3” Stiles & Rails:

Subtract 5-3/8” from the width and height of your frame.

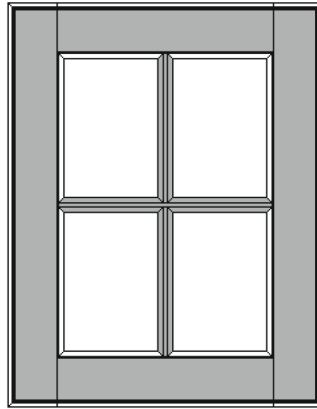
FRAME AND MULLION DOORS

Add \$6.00 per Lite for all Mullion Doors
 Door Styles With * Have Design Charges



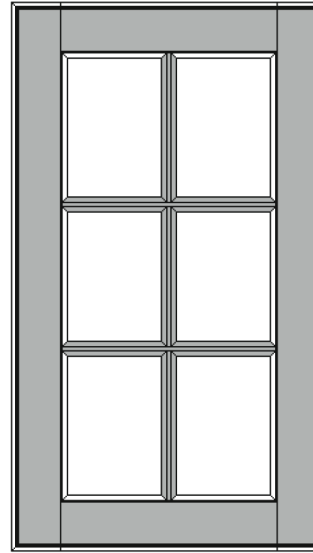
Style 1000G

Frame Only
 Min. Size: 8 x 8
 Frame Column: 17



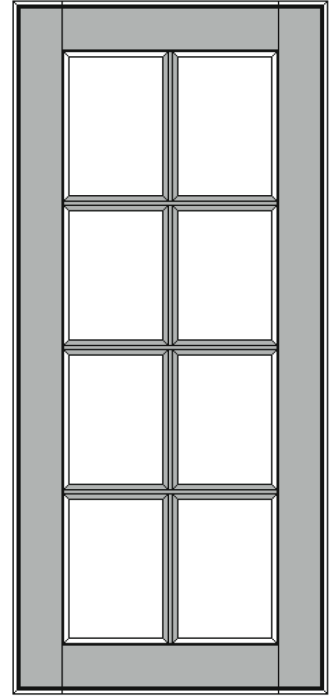
Style 1000G

4 Lite
 Min. Size: 8 x 12
 Frame Column: 17



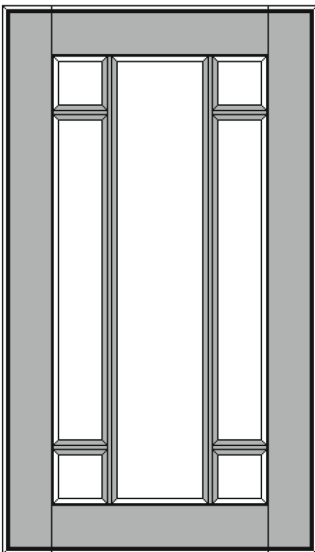
Style 1000G

6 Lite
 Min. Size: 8 x 22
 Frame Column: 17



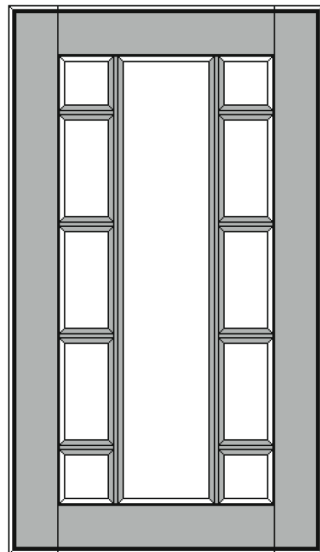
Style 1000G

8 Lite
 Min. Size: 8 x 32
 Frame Column: 17



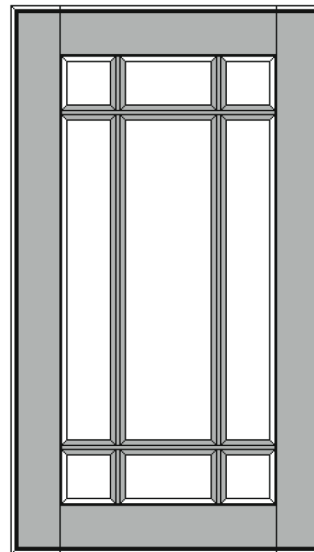
Style 1000G

7 Lite Mission
 2" Corners
 Min. Size: 14 x 14
 Frame Column: 17



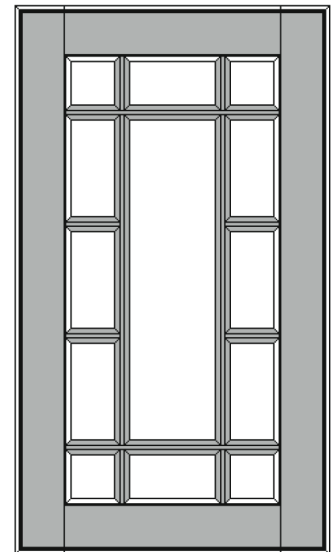
Style 1000G

11 Lite Mission
 2" Corners
 Min. Size: 14 x 28
 Frame Column: 17



Style 1000G

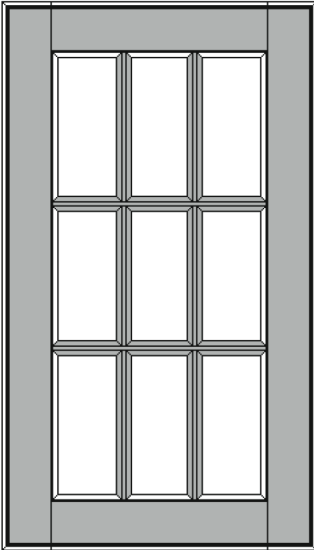
9 Lite Prairie
 2" Corners
 Min. Size: 14 x 14
 Frame Column: 17



Style 1000G

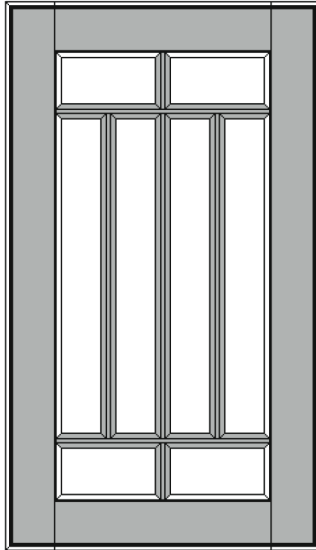
13 Lite Prairie
 2" Corners
 Min. Size: 14 x 28
 Frame Column: 17

FRAME AND MULLION DOORS



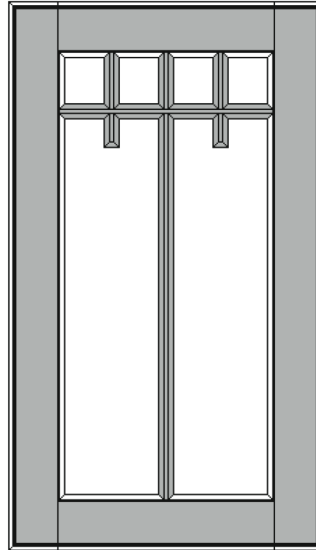
Style 1000G

9 Lite - 3x3
 Min. Size: 14 x 28
 Frame Column: 17



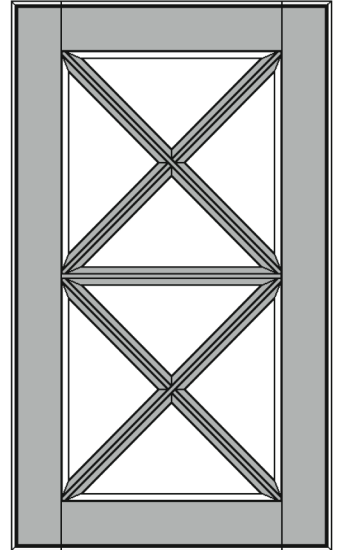
Style 1000G

MP 605
 8 Lite
 Min. Size: 14 x 24
 Frame Column: 17



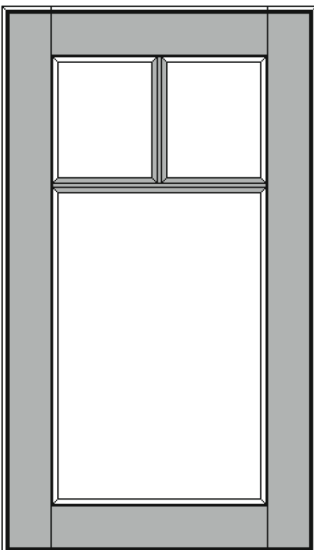
Style 1000G

***MP 705**
 Design Charge 6 Lite
 Min. Size: 14 x 12
 Frame Column: 17



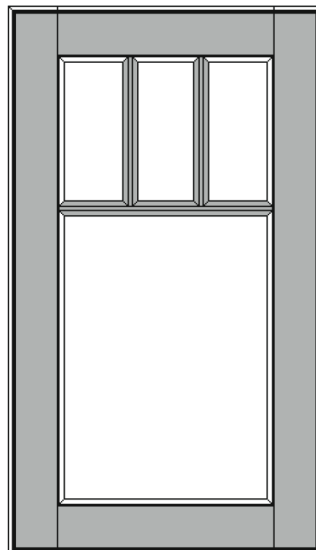
Style 1000G

***MP 805**
 Design Charge
 Per 4 Lite
 Min. Size: 12 x 12
 Frame Column: 17



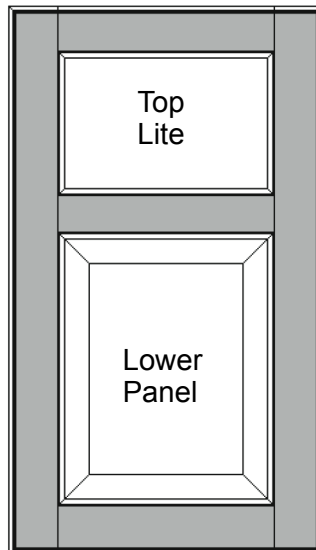
Style 1000G

3 Lite WC
 Min. Size: 10 x 14
 Frame Column: 17



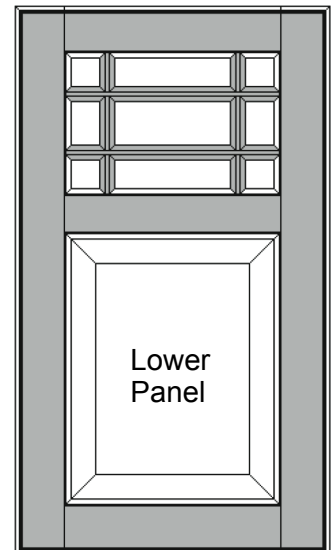
Style 1000G

4 Lite WC
 Min. Size: 14 x 28
 Frame Column: 17



Style 461L

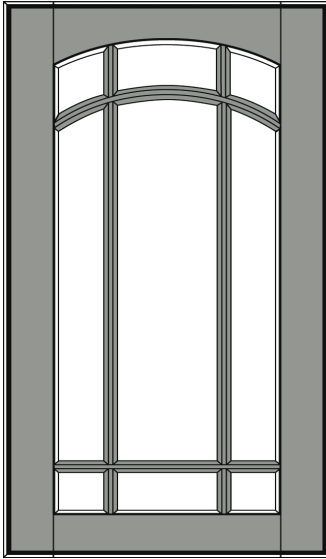
1 Top Lite - Lower Panel
 Min. Size: 8 x 20
 Frame Column: 23



Style 461L

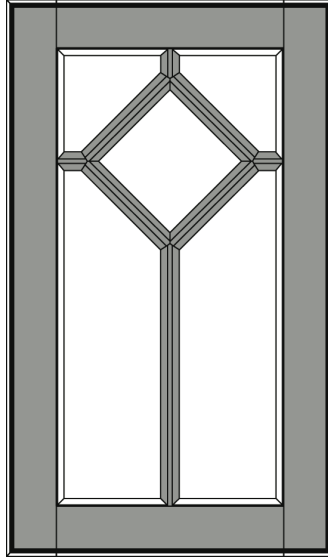
9 Lite Prairie
 1-1/2" or 2" Corners
 Min. Size: 14 x 22
 Frame Column: 23

FRAME AND MULLION DOORS



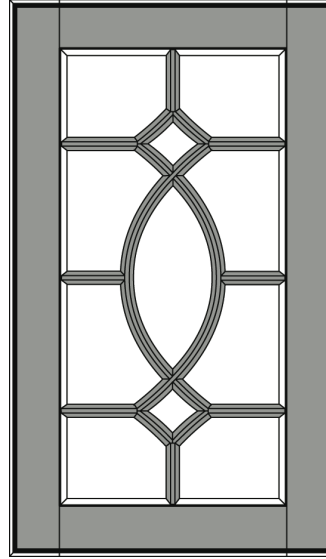
Style 2000G

***MP 305**
 Design Charge
 9 Lite
 Min. Size: 14 x 16
 Frame Column: 18



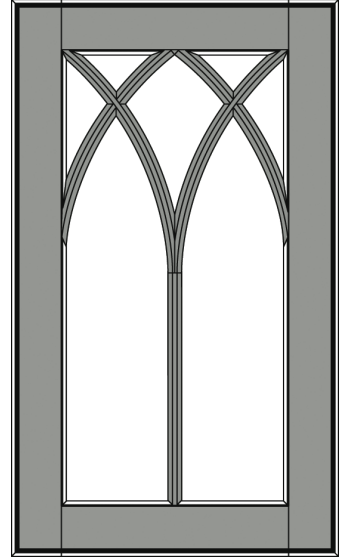
Style 1000G

***MP 405**
 Design Charge
 5 Lite
 Min. Size: 14 x 14
 Frame Column: 17



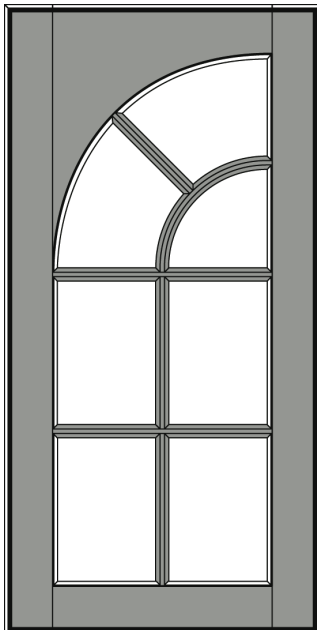
Style 1000G

***MP 505**
 Design Charge
 11 Lite
 Min. Size: 14 x 32
 Frame Column: 17



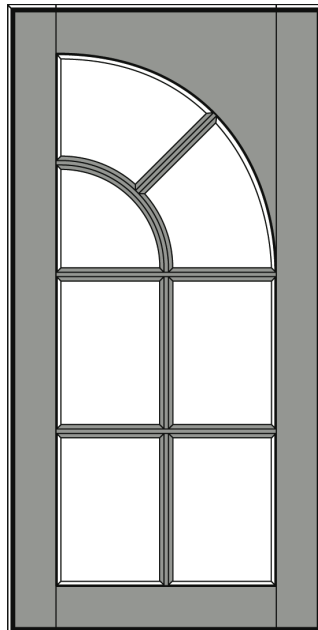
Style 1000G

***MP 905**
 Design Charge
 7 Lite
 Min. Size: 14 x 24
 Frame Column: 17

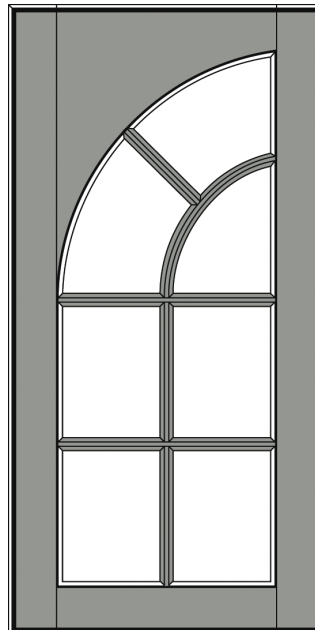


Style 105 L

***MP 105**
Quarter Circle
 Design Charge 7 Lite
 Min. Size: 14 x 16 Frame Column: 23

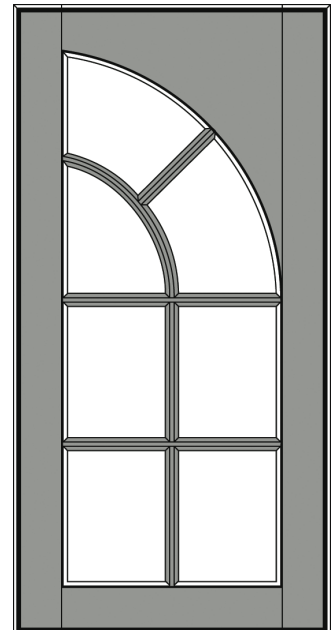


Style 105 R



Style 205 L

***MP 205**
Half Circle
 Design Charge 7 Lite
 Min. Size: 14 x 16 Frame Column: 23



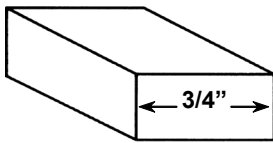
Style 205 R

MATCHING MULLION PROFILES

Application & Pricing

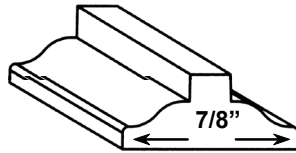
Each stile & rail profile has a standard matching mullion profile that will be used by default in the construction of your mullion door. If requested, another mullion profile can be used in place of the standard default profile. Matching mullion profiles for applied molding doors can be seen next to the applied molding images in Section H.

Below are the standard mullion profiles available for standard stile & rail doors.



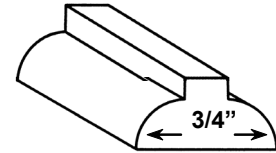
M-100

Standard Profile for the SR-100



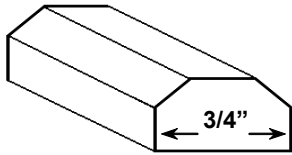
M-120

Standard Profile for the SR-120



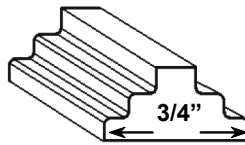
M-130

Standard Profile for the SR-130



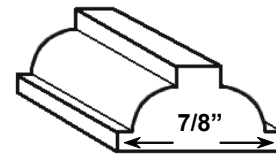
M-140

Standard Profile for the SR-140



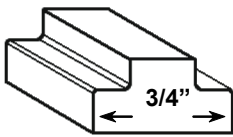
M-150

Standard Profile for the SR-150



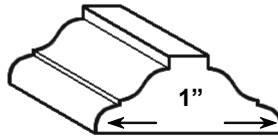
M-160

Standard Profile for the SR-160



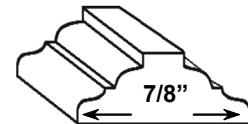
M-190

Standard Profile for the SR-190



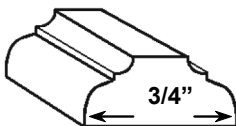
M-200

Standard Profile for the SR-200



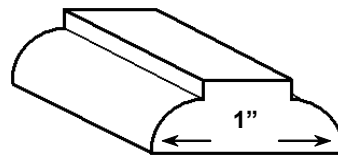
M-220

Standard Profile for the SR-220



M-230

Standard Profile for the SR-230



M-1300

Optional Profile for the SR-130

APPLIED MULLION PROFILES

Application & Pricing

Applied Mullion Doors

All Mullion Patterns can be applied to either a solid flat panel (RP-40) or a flat veneered panel door.

The mullions are glued to the face of the door panel and secured from the back of the door with a 23 gauge micro pin.

Below are some examples of applied mullion doors.

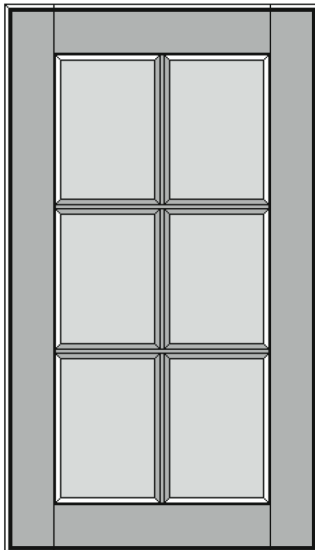
Applied Mullion Pricing

Calculate the cost of the door and add \$6.00 per lite. Also add any Mullion Pattern (MP) design charges if applicable.

“Example:”	“Door Cost”	42.50
	“6 Lites”	36.00
	“MP 705”	15.00
	“Total Cost”	93.50

Custom Mullion Patterns are also available upon request

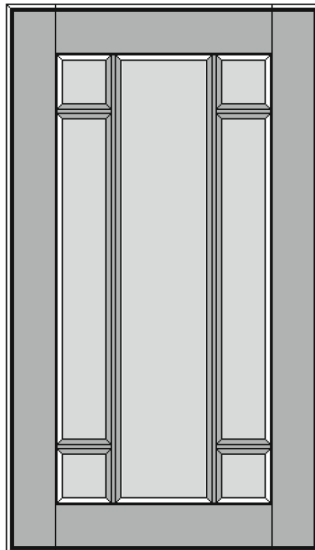
Please provide detailed cad drawings for a quote



Style 1000

6 Lite

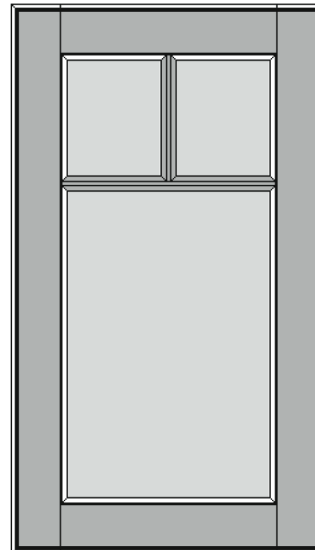
Min. Size: 8 x 22



Style 1000

**7 Lite Mission
2" Corners**

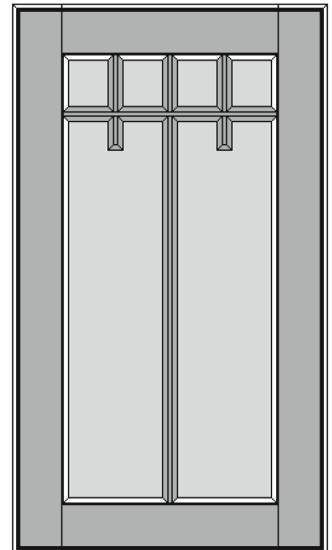
Min. Size: 14 x 14



Style 1000

3 Lite WC

Min. Size: 10 x 14



Style 1000

***MP 705**

Design Charge
Min. Size: 14 x 12